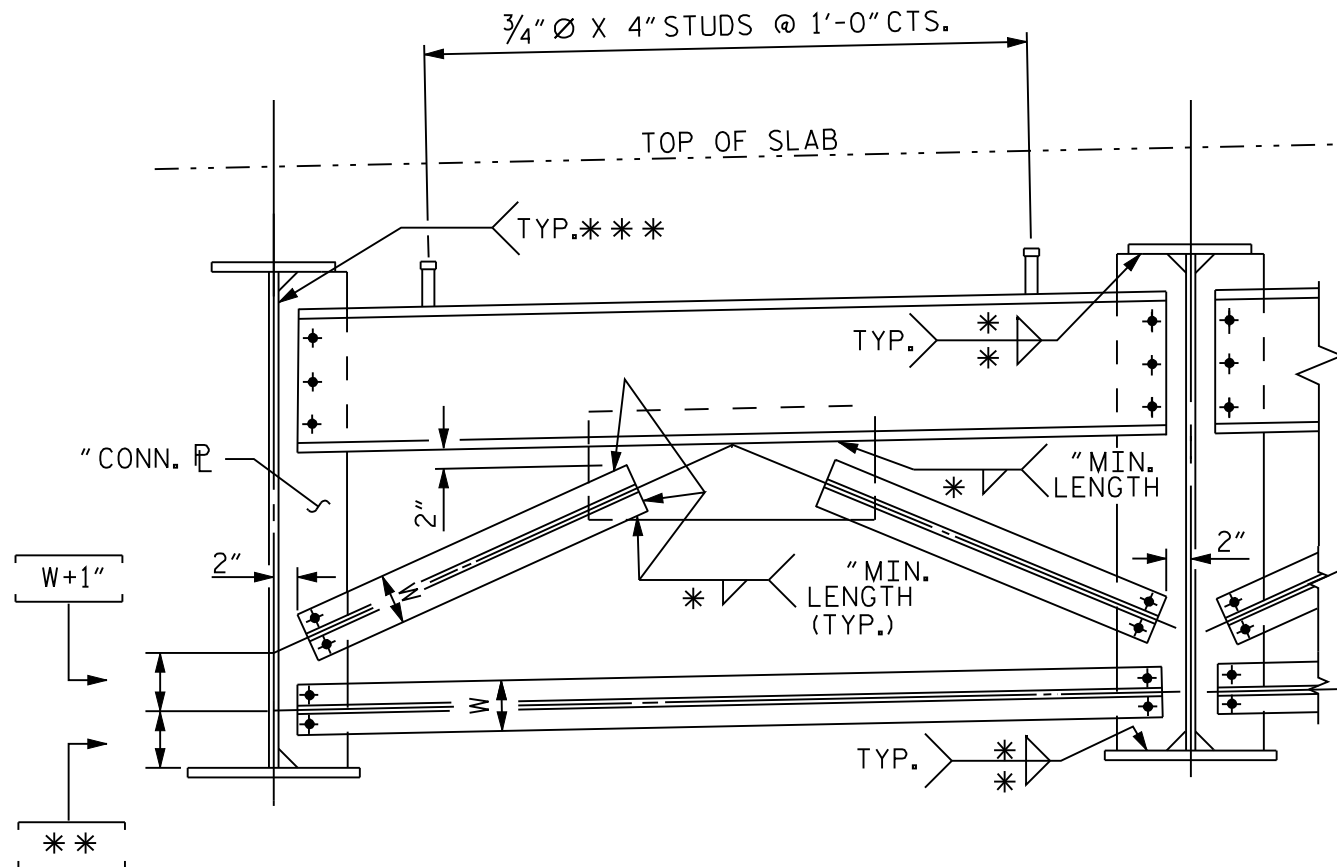


FIGURE 6 - 99



\* = SHOW WELD SIZE.

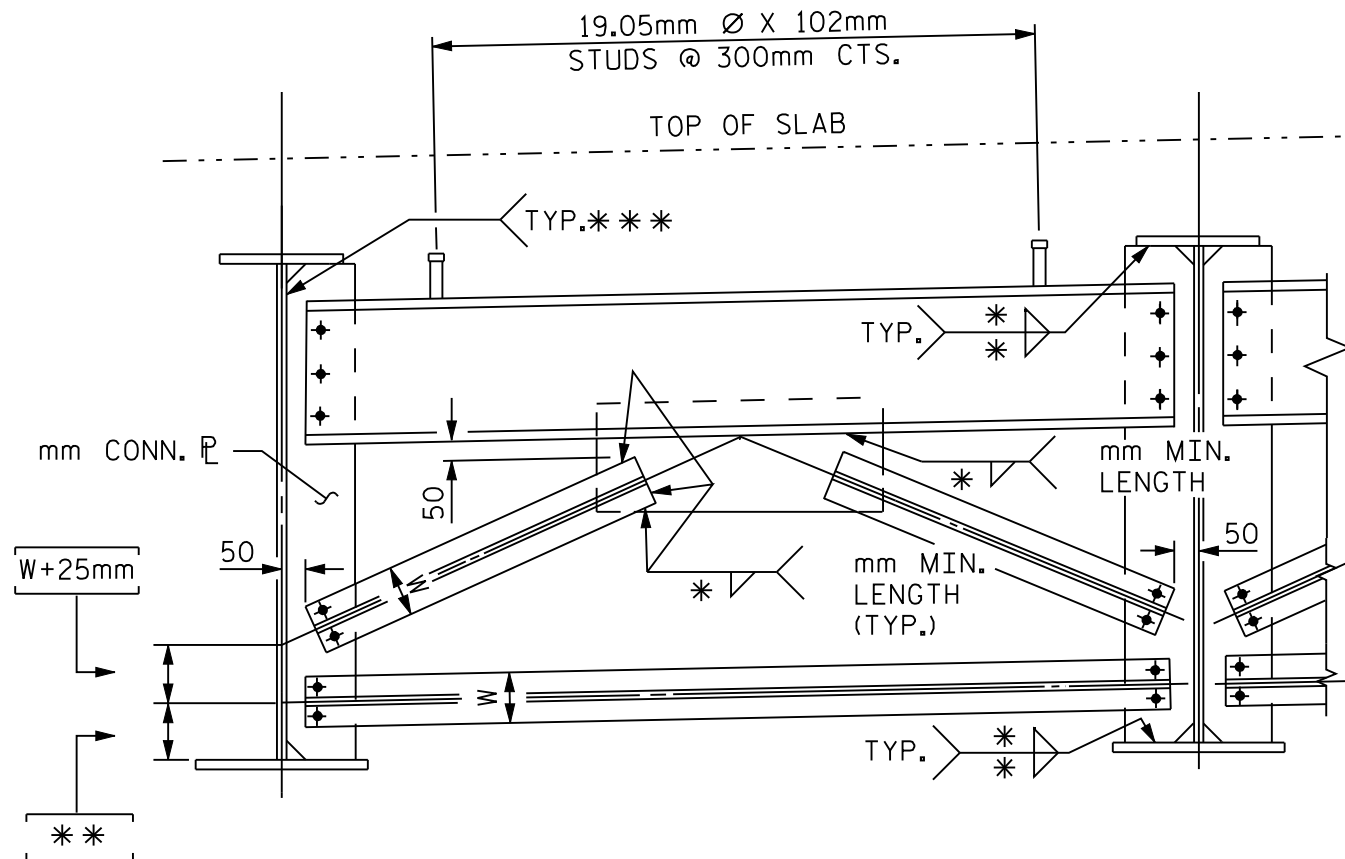
\*\* = CLIP SIZE + 1/2W (MIN.) ROUND TO NEXT ONE-HALF INCH.  
FOR CLIP SIZE, SEE FIGURE 6-101.

\*\*\* = SEE FIGURE 6-114 FOR WELD DETAILS.  
SEE FIGURE 6-113 FOR WELD TERMINATION DETAILS.

TYPICAL BENT CROSSFRAME FOR  
PLATE GIRDERS MORE THAN 48" DEEP

WITHOUT LATERAL BRACING

FIGURE 6 - 99 M



\* = SHOW WELD SIZE.

\*\* = CLIP SIZE + 1/2W (MIN.) ROUND TO NEXT 10mm.  
FOR CLIP SIZE, SEE FIGURE 6-101.

\*\*\* = SEE FIGURE 6-114 FOR WELD DETAILS.  
SEE FIGURE 6-113 FOR WELD TERMINATION DETAILS.

TYPICAL BENT CROSSFRAME FOR  
PLATE GIRDERS MORE THAN 1220mm DEEP

WITHOUT LATERAL BRACING